



					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
115	QC 6	30 pcs	4/12/19	0.00 0.00	QC 6 - 42	
					QC 6 - 9	MAY 08 2019
					QC 6 - 68	
					QC 6 - 61	
140	QC 5	30 pcs	4/12/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	MAY 08 2019
					QC 5 - 9	
					QC 5 - 50	
150	Packaging 3-1 - Stock - B4B	30 pcs	4/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	5/20/19
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

DAS

40

9-89

MAY 08 2019

DAS

40

9-89

MAY 08 2019

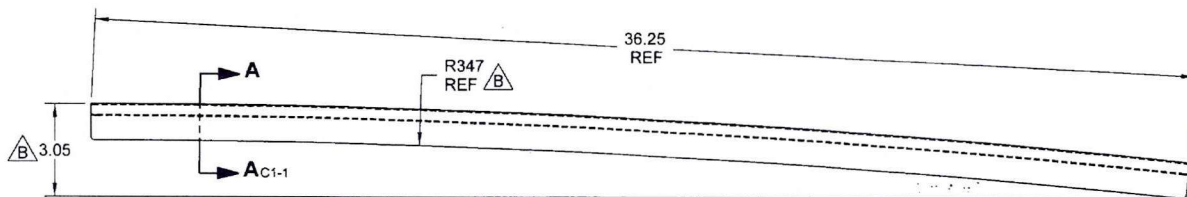
~~MAY 08 2019~~

MAY 09 2019

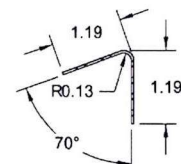
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA	30 pcs	4/12/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - Purchasing Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs 115 - QC6- All purchased or subcontracted products 140 - QC5- Inspect part completeness to step on W/O 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3602-1P	Angle	30 pcs (1 ea)	100-Purchasing	5173014	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D3602-1P	30	0	0	
Part Specifications					
Specifications could not be found.					

Plex 2/22/19 1:47 PM dart.lavoie.chantal

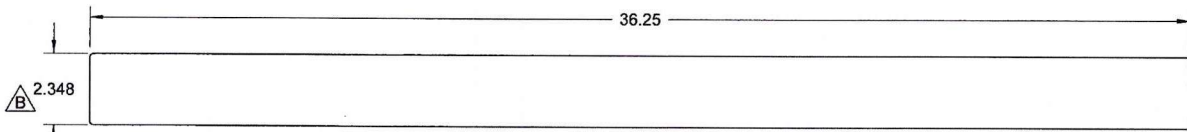
8 7 6 5 4 3 2 1



D3602-1 ANGLE
(MAKE FROM D3602-1F)



SECTION A-A C7-1
SCALE 2X



D3602-1F FLAT PATTERN

R0.13
TYP

RELEASED
09/03/11 MB

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 20 GAUGE, 0.038 THICK, PER AMS 5513 OR AMS 5524, REF. DART SPEC. M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3602-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.97 lbs

B	ADDED ROUNDED SHAPE: R347 REF AND 3.05; 2.348 WAS 2.328. REF: NCR#09-014	MB	09.02.02
A	NEW ISSUE	MB	07.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.02.02		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3602** REV. B
SHEET 1 OF 1
TITLE **ANGLE** SCALE NTS

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8 7 6 5 4 3 2 1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042689



Supplier: GFI001-VC
ABB Installation Products Ltd.
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: PO042689

PO Date: 2/22/19

Due Date: 4/12/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
FEB 25 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191198	D3602-1P			Angle As Per Dwg D3602 Rev. B	Firmed -		4/12/19	30 pcs	0 pcs	30 pcs	\$70.00/pcs	\$2,100.00
Grand Total: \$2,100.00													

DAS
40
9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

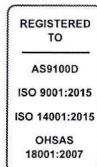
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 2/22/19 1:51 PM dart.lavoie.chantal



ABB PRODUITS D'INSTALLATION LTÉE
 ABB INSTALLATION PRODUCTS LTD.
 180 AVENUE LABROSSE
 POINTE-CLAIRE, QC, CANADA H9R 1A1
 TÉL.:(514) 630-4877 - FAX:(514) 630-4849



BON DE LIVRAISON /SHIPPING MEMO

DATE DE LIVRAISON/SHIPPING DATE			N° DE BON DE LIVRAISON SHIPPING MEMO NO.	PAGE
JR - DY	MO. - MO.	AN. - YR		
15	04	19	0639300	1/1



VENDU À /SOLD TO

EXPÉDIÉ À /SHIP TO

DART AEROSPACE LTD
 1270 ABERDEEN ST.
 HAWKESBURY, ON
 K6A 1K7

DART AEROSPACE LTD
 1270 ABERDEEN ST.
 HAWKESBURY, ON
 K6A 1K7

CODE DE CLIENT CUSTOMER CODE	N° DE CONTRAT JOB NO.	VOTRE N° DE COMMANDE YOUR PURCHASE ORDER NO.	EXPÉDIÉ PAR SHIP VIA
DART GFI-0299	0362731	PO042689	

QUANTITÉ QUANTITY	N° DE PIÈCE PART NO.	DESCRIPTION
----------------------	-------------------------	-------------

30 D3602-1P

ANGLE

ITEM 1
 C OF C REQ'D

0358012-001 lpc
 MFG. JOB# 0362731-001 QTY 29 pcs
 DUE DATE: Ship As Per Request



EXPÉDITEUR
 SHIPPER

REÇU PAR /RECEIVED BY

DATE

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION.
 ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

**CERTIFICAT DE CONFORMITE
CERTIFICATE OF COMPLIANCE**



CLIENT / CUSTOMER
DART AEROSPACE LTD

NO DU BON DE VENTE DE CLIENT / CUSTOMER ORDER NO.
PO042689

**ABB PRODUITS D'INSTALLATION LTÉE
ABB INSTALLATION PRODUCTS LTD.**

180 Ave. Labrosse
Point-Claire, QC H9R 1A1
Tel: (514) 630-4877
Fax: (514) 630-4849

FOURNISSEUR / FABRICATION / LOT# / TYPE
DISTRIBUTOR / MANUFACTURER / LOT# / TYPE
**TW METALS/ ATI FLAT ROLLED PRODUCTS # 853390
AND 855874/.040 THK/ 304 ANN/ AMS 5513**

BON DE LIVRAISON / SHIPPING MEMO
0639300

DATE DE LIVRAISON / SHIPPING DATE
15 April 2019

ARTICLE / ITEM	QTY / QTE	NO. DE PIECE / PART NUMBER	DESIGNATION / DESCRIPTION
1	30	D3602-1P	ANGLE
SPECIFICATIONS / SPECIFICATIONS		RESULTAT DE ESSAIS / TEST RESULTS	
GFI TRACEABILITY NO# 0358012-001 AND 0362731-001		DAS 40 9-89 1. MATERIAL DISTRIBUTOR AND MANUFACTURER C/C AS ABOVE ATTACHED 2. IDENTIFY WITH DART P/N: D3602-1 USING PERMANENT INK MARKER 3. NOTE: ALL C/C ATTACHED AND ON FILE. 4. GFI CONTRAT JOB NO. 0362731 5. REF. GFI MANUFACTURING JOB NUMBER 0358012-001 (1 PC). AND 0362731-001 (29 PCS)	
NOTES:			
ADDITIONAL CHANGES:			
DRAWING REV. LEVEL:			
B			

SIGNATURE / SIGNED



POUR / FOR

ABB / GFI

J'É CERTIFIE PAR LA PRÉSENTE QUE LE MATÉRIEL ÉNUMÉRÉ CIDESSUS A ÉTÉ INSPECTÉ ET EST CONFORME AU DESSIN ET/OU AUX SPÉCIFICATIONS RÉFÉRENCÉES PAR VOTRE BON DE COMMANDE

I HEREBY CERTIFY THAT THE MATERIAL LISTED ABOVE HAS BEEN INSPECTED, TESTED AND CONFORMS TO THE DRAWING AND/OR SPECIFICATIONS REFERENCED BY YOUR PURCHASE ORDER

Q.A. MANAGER

☐

Q.C. SUPERVISOR

☒

Q.C. INSPECTOR

☐



CERTIFICATIONS

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under statutes including federal law. Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

TW Metals certifies that the supplies furnished under this contract contain no metallic mercury or mercury compounds, and have not come in contact with mercury or alpha bearing instruments while in the possession of TW Metals Inc.

Customer Name: GFI, Inc

Purchase Order No.: 0090619

Item number: 0001

Shipper/Invoice No.: 12108986

Material: 304

Manufacturing Mill: ATI

Specification: Ams 5513

Heat / Lot No. 853390

Size: 040

Quantity: 1pc

Signature: Janice Clark

Date: 1/23/18



United Performance Metals

Customer Name: TW Metals - NY

Customer PO: D12018302

UPM Sales Order: 660324

Date: 23/01/2018

Description/Form: STAINLESS 304L - SHEET

Heat Number: 853390

Ingot: AAC08541-A

Width: 48.0000 Length: 120.0000

Size: .0400

Customer P/N:

Packing List Number: 54100-1

Quantity: 66 lb. 1 pc.

Paul H. Jones
Quality Associate

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL61634417

DIST. QTY & DATE		CUST. CODE	SHIP TO LOCATION	SUPPLIER	PRODUCT CODE	WILLIAMS NUMBER	DATE SHIPPED
IN-28463-P05		11/03/17	110977	VANDERGRIFF, PA	550582	13020102060000	30-117-080
12/01/17		MG BILL	82037-4	26	1124	VANDERGRIFF	PA
SOLD TO		PRIME SEC.	SHIP TO				
UNITED PERFORMANCE METALS INC		DSO DSO	UNITED PERFORMANCE METALS				
3475 SYMMES ROAD		10	3475 SYMMES ROAD				
HAMILTON OH 45015			HAMILTON OH 45015				

GRADE AND SPECIFICATIONS

CARRIER - UNIVERSAL AM-CAN, LTD.

ATI 304L STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302) (AMS 5511H R2013) (AMS 513J) (AMS 5516P) (ASTM-A-666-15) (UNS S30403) (UNS S30200) (UNS S30400) (S-400 DTD 06/03/2016) (ASTM-A-240-16A) (S-1000 DATED 05/23/2017) (ASME-SA-240 ED 2015) (03/10/14 EXCEPT UPM 304L/304/302) (UPM-QRS-001 ISS 1 REV B) (03/06/15 EXC TO UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 0028-7:2007-1.4307-2B)

ITEM	PCS	DIMENSIONS W/C/L	HEAT #	COIL #	TEST #	GROSS	TARE	NET	THEO	TAG #/	CD	SKID #
01A	1	48./ .0401/3370.	853390	AAC08541-A	8852877	22705	50	22655		535247		
	1	48./ .0401/3370.	853390	AAC08541-B	8852877	22335	50	22285		535242		
C CUST IDENTITY 304L040X48												
2 SKIDS												
		45040 100 44940										

DIST: EMAIL INV AND S/N TO ATIPATROLLEDPRODUCTS@UPMET.COM

TYPE HEAT/TEST (WT %)	--C--	--MN--	--P--	--S--	--SI--	--CR--	--NI--	--MO--	--CU--	--N--
HEAT 853390	.018	1.67	.037	.0002	.36	18.21	8.10	.44	.45	.07
EST LOCATION	BN	BN	BN	BN	BN	BN	BN	BN	BN	BN

MELT METHOD: EF + ROD

ITEM TEST NO	YIELD TENSILE % ELONG			CORROSION ASTM GRAIN			
	PSI *	PSI	IN 2" % R/A	HARDNESS (MEASURED)	BEND	ISO 3651-2SIZE	
01A 8852877			NR	79.HRBW (66.HR30TW)	T PASS	PASS	9.
	T 45500.	93700.	54. #	82.HRBW (68.HR30TW)			
TEST LOCATION	TC	TC	TC	TC	TC	TC	TC

* Y.S. BY 0.2% OFFSET METHOD

PAGE 01 - CONTINUED ON PAGE 02

12/01/17 13:08:23

DISCLAIMER: Please Note: This document was created by the customer and is not a contract. It is for informational purposes only and should not be used as a basis for any legal action. The customer is responsible for the accuracy of the information provided. The supplier is not responsible for the accuracy of the information provided. The supplier is not responsible for the accuracy of the information provided.

WARNING: Safety Data Sheet for this product is available on our website. Please review the Safety Data Sheet for a complete list of hazards and precautions. The Safety Data Sheet is not intended to be used as a substitute for proper handling and storage procedures. The Safety Data Sheet is not intended to be used as a substitute for proper handling and storage procedures.

The above is a true copy of data on file. The material and test results conform to the specifications and specifications as set forth in All Flat Rolled Products Order Acknowledgment.



United Performance Metals

Customer Name: TW Metals - NY

Customer PO: D12018302

UPM Sales Order: 660324

Date: 23/01/2018

Description/Form: STAINLESS 304L - SHEET

Heat Number: 853390

Ingot: AAC08541-A

Width: 48.0000 Length: 120.0000

Size: .0400

Customer P/N:

Packing List Number: 54100-1

Quantity: 66 lb. 1 pc.

Paul W. Jones
Quality Associate

NOTICE OF SHIPMENT/
PACKING LIST



Flat Rolled Products

CERTIFICATE OF TEST

AL61828417

EST. ORD NO & DATE	CUST. CODE	FINISH/LOCATION	SHIP TO	PRODUCT CODE	VAL. ORDER NUMBER	DATE SHIPPED
N-28463-POS	11/03/17 110977	VANDERGRIFT, PA	550582	13020102060000	30-117-080	12/01/17
FORMS DISTRIBUTION	MG BILL	REPSL	CO	CO	SHIP/AG LOCATOR	INVOICE
3	1	82037-4	26	1124	VANDERGRIFT	PA
SOLD TO	PRIME SEC.	SHIP TO				
UNITED PERFORMANCE METALS INC	DSO DSO	UNITED PERFORMANCE METALS				
3475 SYMMES ROAD	10	3475 SYMMES ROAD				
HAMILTON OH 45015		HAMILTON OH 45015				

GRADE CARRIER - UNIVERSAL AM-CAN, LTD.
ATI 304L STAINLESS STEEL SHEET C R COLLS ANNEALED 2B FIN 3 EDGE

	CORROSION MELT	T-YIELD
ITEM TEST NO	A 262 PR E SOURCE	1%
01A 8852877	PASS 1.	53800.
EST LOCATION	TC	TC
	# ELONG AT FRACTURE	

NR = DATA NOT REQUIRED
ETALOGGRAPHIC MAGNIFICATION: 100X ETCHANT USED: OXALIC ACID

RADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

ATERIAL IS OF USA MELT AND MANUFACTURE.

STM A262 PRACTICE E BRND ANGLE IS 180 DEGREES.

THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT.

T1 SENSITIZATION HEAT TREATMENT WAS PERFORMED ON LOW CARBON AND STABILIZED GRADES. T1: HEATING OF A FLAT NON-WELDED TEST PIECE AT 700C +/- 10C (1292F +/- 18F) FOR 30 MINUTES FOLLOWED BY WATER COOLING.

ATTI-FRP DEFINES THE GRAIN ORIENTATION NOMENCLATURE AS LONGITUDINAL (L) IS THE LENGTH, LONG TRANSVERSE (LT) IS THE WIDTH, AND SHORT TRANSVERSE (ST) IS THE THICKNESS OR GAUGE.

12/01/17 13:08:23

PAGE 02 - CONTINUED ON PAGE 03

DISCLAIMER: This document is intended to be used as a reference only. It does not constitute a contract. The user assumes all responsibility for the use of this document. The user agrees to indemnify and hold the provider harmless from all claims, damages, and expenses, including reasonable attorneys' fees, arising from the use of this document.

WARNING: Safety Data Sheets for this product are available on our website: www.AmericanMetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

This document is a true copy of data on file. The material and test results conform to the latest contract and specification(s) as set forth in the Flat Rolled Products Order Acknowledgment.

[Signature]
Personnel
By: [Signature], Corporate Quality Assurance



United Performance Metals

Customer Name: TW Metals - NY

Customer PO: D12018302

UPM Sales Order: 660324

Date: 23/01/2018

Description/Form: STAINLESS 304L - SHEET

Heat Number: 853390

Ingot: AAC08541-A

Width: 48.0000 Length: 120.0000

Size: .0400

Customer P/N:

Packing List Number: 54100-1

Quantity: 66 lb. 1 pc.

Paul Isaacs
Quality Associate

NOTICE OF SHIPMENT/
PACKING LIST



Flat Rolled Products

CERTIFICATE OF TEST

AL6153-54U

CUST. ORD. NO & DATE	CUST. CODE	REVENUE LOCATION	SUPPLIER	PRODUCT CODE	INVENTORY NUMBER	DATE SHIPPED
IN-28463-P05 11/03/17	110977	VANDERGRIFF, PA	550582	13020102060000	30-117-080	12/01/17
REVENUE DISTRIBUTION 3 3 3 1	MG BILL L84074	REPEAT ORDER 82037-4	DO DATE 26	SHIP TO 1124 VANDERGRIFF	PA	653652
SOLD TO UNITED PERFORMANCE METALS INC 3475 SYMMES ROAD HAMILTON OH 45015		PRIME SEC. DSO DSO 10		SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015		

GRADE CARRIER - UNIVERSAL AM-CAN, LTD.
ATI 304L STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

ATI FLAT ROLLED PRODUCTS HAS COMPLIED WITH ALL PRODUCER REQUIREMENTS OF AS6279.

MATERIAL WAS SOLUTION ANNEALED AT 1900F (1038C) MINIMUM FOR A TIME COMMENSURATE WITH THICKNESS AND RAPIDLY COOLED WITH AIR AND WATER.

ATI FLAT ROLLED PRODUCTS DOES NOT USE MERCURY IN THE TESTING OR PRODUCTION OF ITS PRODUCTS.

NO WELDS/WELD REPAIRS PERFORMED.

THE HARDNESS CONVERSION WAS PERFORMED USING EQUATIONS GIVEN IN ASTM E140 DEVELOPED FROM DATA IN TABLES 1, 3, 5, AND 6. THE PARTICULAR EQUATION USED WAS BASED ON MATERIAL TYPE AND MEASURED HARDNESS SCALE. PER ASTM E140; THE CONVERSION VALUES ARE ONLY APPROXIMATE AND MAY BE INACCURATE FOR SPECIFIC APPLICATION.

IN 10204:2005 - ATI FLAT ROLLED PRODUCTS IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 2014/68/EU.

WESTMORELAND MECHANICAL TESTING & RESEARCH, YOUNGSTOWN, PA (T7869) IS A GAGE S400 AND ISO/IEC 17025 APPROVED FACILITY.

THIS CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 26 DATED 06/14/2017.

ATI FLAT ROLLED PRODUCTS WORKS TO THE ROLLS ROYCE SABRE QUALITY MANAGEMENT SYSTEM REQUIREMENTS.

PAGE 03 - CONTINUED ON PAGE 04

12/01/17 13:08:23

CONSUMER: Please note this report is intended only to provide information for your internal use. It is not intended for use as a basis for any legal action or as a basis for any warranty claim. The user assumes all responsibility for any use of this report. If you require a copy of this report, please contact the manufacturer.	WARNING: Safety Data Sheets for this product are available on our website www.atimaterials.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health precautions outlined shall be implemented.	The above is a true copy of data on the test material and test results (subject to the test method and specifications) as set forth in the Flat Rolled Products Order Acknowledgement. Witness Signature: <i>[Signature]</i> For Manager Quality, Corporate Quality Assurance
---	--	---



United Performance Metals

Customer Name: TW Metals - NY
Customer PO: D12018302
UPM Sales Order: 660324
Date: 23/01/2018
Description/Form: STAINLESS 304L - SHEET
Heat Number: 853390 Ingot: AAC08541-A

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N:
Packing List Number: 54100-1
Quantity: 66 lb. 1 pc.

Paul Isaacs
Quality Associate

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

116183417

CUST. ORD. NO. & DATE		CUST. CODE	SHIP TO LOCATION	SHIP TO	PRODUCT CODE	UNL. ORDER NUMBER	DATE SHIPPED
IN-28463-P05	11/03/17	110977	VANDERGRIFF, PA	550582	13020102060000	30-117-080	12/01/17
FORMS DISTRIBUTION		MG BILL	REPEAT ORDER	NO. OF RATE	SHIP TO LOCATION	SHIP TO	SHIP TO
3	1	L84074	82037-4	26	1124	VANDERGRIFF	PA
SOLD TO		PRIME SEC.	SHIP TO				
UNITED PERFORMANCE METALS INC		DSO DSO	UNITED PERFORMANCE METALS				
3475 SYMMES ROAD		10	3475 SYMMES ROAD				
HAMILTON OH 45015			HAMILTON OH 45015				

GRADE CARRIER - UNIVERSAL AM-CAN, LTD..
ATI 304L[®] STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 2014/68/EU, ANNEX I, 4.3 BY TUV SUD, INDUSTRIE SERVICE CNBH, (NOTIFIED BODY 0036).

ATI FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES
FOR TESTING LOCATIONS TC, BN, & LO:
C, S BY COMBUSTION/INFRARED
I, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
N, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF
BY OES
L AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
B, BI, AG BY GFAA

MATERIAL TESTED AT ATI FLAT ROLLED PRODUCTS GEAR S400 APPROVED FACILITIES (T1225 & T9317):
METRONA HEIGHTS, PA; BRACKENRIDGE, PA AND NEW BEDFORD, MA.

ATI FLAT ROLLED PRODUCTS HOLDS SEVERAL QUALITY AND LABORATORY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, ISO 2000-MERKBLATT NO. EU PRESSURE EQUIPMENT DIRECTIVE 2014/68/EU, NADCAP, ISO/EIC 17025, GEAR S400 (T1225 & T9317), GEAR S-1000. REFER TO WWW.ATIMETALS.COM TO ACCESS THE CURRENT ATI ERP QUALITY CERTIFICATIONS.

THE NUMERIC CODES SHOWN UNDER MELT SOURCE CAN BE INTERPRETED AS FOLLOWS:
1. - MATERIAL MELTED, ROLLED AND TESTED IN THE UNITED STATES.
2. - FOREIGN MELT; ROLLED AND TESTED IN THE UNITED STATES.

PAGE 04 - CONTINUED ON PAGE 05

12/01/17 13:08:23

CONSUMER: Please read the following information carefully before using this product. The material and test results conform to the specifications and requirements of the customer. The material is supplied in the form of a coil and is not to be used for any other purpose. The material is supplied in the form of a coil and is not to be used for any other purpose. The material is supplied in the form of a coil and is not to be used for any other purpose.

WARNING: Safety Data Sheet for this product is available on our website, www.atimetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety precautions must be followed.

The above is a true copy of data on file. The material and test results conform to the specifications and requirements of the customer. The material is supplied in the form of a coil and is not to be used for any other purpose. The material is supplied in the form of a coil and is not to be used for any other purpose. The material is supplied in the form of a coil and is not to be used for any other purpose.



Paul Isaac
Quality Associate

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N:
Packing List Number: 54100-1
Quantity: 66 lb. 1 pc.

AL 6153-8417

OH 45015

6
CONFIDENTIAL
GFI



CERTIFICATIONS

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under statutes including federal law. Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

TW Metals certifies that the supplies furnished under this contract contain no metallic mercury or mercury compounds, and have not come in contact with mercury or alpha bearing instruments while in the possession of TW Metals Inc.

Customer Name:

GFI, Inc

Purchase Order No.:

0092785 /

Item number:

0001

Shipper/Invoice No.:

12111651 /

Material:

304L /

Manufacturing Mill:

A.T.F

Specification:

AMS 5513 /

Heat / Lot No.

855874 /

Size:

.0400 /

Quantity:

1pc /

Signature:

Janice Clark:

Date:

3/25/19



United Performance Metals

Customer Name: TW Metals - NY

Customer PO: D 12019263

UPTA Sales Order: 713132

Date: 25/03/2019

Description/Form: STAINLESS 304L - SHEET

Heat Number: 855874

Ingot: AAC38608-A

Width: 48.0000 Length: 120.0000

Size: .0400

Customer P/N: TS040481204A

Packing List Number: 103665-1

Quantity: 66 lb. 1 pc.

Paul Isaacs
Quality Associate

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL 6155-2-417

CUST. CRD. NO. & DATE CIN-31509-P09 06/29/18		CUST. CODE 110977	SHIPPING LOCATION VANDERGRIFT, PA	SHIPPER NO. 580971	PRODUCT CODE 13020102060000	MATL. ORDER NUMBER 30-068-568	DATE SHIPPED 10/02/18
FORWARD DISTRIBUTION MG BILL L192513		REPEAT ORDER 82037-4	DO RATE ONLY 126	GOVT CONTRACT	MATL 1124	SHIPPING LOCATION VANDERGRIFT	INVOICE PA 664075
SOLD TO UNITED PERFORMANCE METALS INC 3475 SYMMES ROAD HAMILTON OH 45015		PRIME SEC. DSO DSO 10	SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015				

GRADE AND SPECIFICATIONS

CARRIER - GROSS, RONALD, INC.

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302) (03/10/14 EXCEPT UPM 304L/304/302) (AMS 5511H R2013) (AMS 5513J) (AMS 5516P) (ASME-SA-240 ED 2017) (ASTM-A-240-17) (ASTM-A-666-15) (EN 10028-7:2007-1.4301-CR) (ASQR-01 REV 10) (EN 10028-7:2007-1.4307-CR) (S-SPEC-1, S-1000 DATED 3/2/18) (S-400 DTD 06/03/2016) (ASTM-F-899-12B) 302/304 (UPM-QRS-001 ISS 1 REV B) (03/06/15 EXC TO UPM-QRS-001) (ASME-SA-666 ED 2017)

ITEM	PCS	DIMENSIONS W/G/L	HEAT #	COIL #	TEST #	GROSS	TARE	NET	THEO	TAG #/	CD	SKID #
001	1	48./ .0401/3309.	855874	AAC38608-A	8861465	22340	50	22290		589665		
	1	48./ .0401/3298.	855874	AAC38608-B	8861465	22515	50	22465		589754		
C CUST IDENTITY 304L040X48						44855	100	44755				
2 SKIDS												

DIST: EMAIL INV AND S/N TO ATIFLATROLLEDPRODUCTS@UPMET.COM

TYPE HEAT/TEST (WT %)	--C--	--MN--	--P--	--S--	--SI--	--CR--	--NI--	--MO--	--CU--	--N--
HEAT 855874	.023	1.58	.032	.0001	.37	18.06	8.12	.40	.51	.07
TEST LOCATION	BN	BN	BN	BN	BN	BN	BN	BN	BN	BN
CHECK 8661134	.025	1.59	.031	.0005	.36	18.22	8.14	.40	.51	.07
TEST LOCATION	TC	TC	TC	TC	TC	TC	TC	TC	TC	TC

MELT METHOD: EF + AOD

ITEM TEST NO	YIELD PSI *	TENSILE PSI	% ELONG IN 2"	% R/A NR	HARDNESS (MEASURED)	BEND	CORROSION	ASTM	GRAIN
001 8861465					81.HRBW (67.HR30TW)	T PASS	ISO 3651-2	SIZE	8.
TEST LOCATION	T 44000.	96700.	75. #		85.HRBW (70.HR30TW)	TC	TC	TC	TC
	TC	TC	TC		TC	TC	TC	TC	TC

* Y.S. BY 0.2% OFFSET METHOD

10/02/18 09:29:47

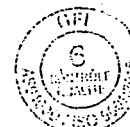
PAGE 01 - CONTINUED ON PAGE 02

CONSIGNEE- Please Note- This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceases. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

WARNING
Safety Data Sheets for this product are available on our website, www.ATIMetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the contract and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgment.

Horton DeGruet
Sr. Manager Quality, Corporate Quality Assurance



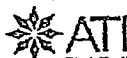
United Performance Metals

Paul Isaacs
Quality Associate

Customer Name: TW Metals - NY
Customer PO: D 12019263
UPM Sales Order: 713132
Date: 25/03/2019
Description/Form: STAINLESS 304L - SHEET
Heat Number: 855874 Ingot: AAC38608-A

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N: TS040461204A
Packing List Number: 103665-1
Quantity: 66 lb. 1 pc.

NOTICE OF SHIPMENT/
PACKING LIST



Flat Rolled Products

CERTIFICATE OF TEST

AL 6163-B-117

CUST. CRD. NO. & DATE	CUST. CODE	FINISHING LOCATION	SHIPPER NO.	PRODUCT CODE	ROLL ORDER NUMBER	DATE SHIPPED
CIN-31509-P09 FORWARD DISTRIBUTION	06/29/18 110977	VANDERGRIFT, PA	580971	13020102060000	30-066-566	10/02/18
SOLD TO UNITED PERFORMANCE METALS INC 3475 SYMMES ROAD HAMILTON OH 45015	MG BILL L192513	PRIME SEC. DSO DSO 10	GOVT CONTRACT	SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015	SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015	66#07.5

GRADE
"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

ITEM TEST NO
001 8861465

CORROSION T-YIELD
A 262 PR E 1 1/2
PASS 49010.

TEST LOCATION
TC TC
= ELONG AT FRACTURE

NR = DATA NOT REQUIRED
METALLOGRAPHIC MAGNIFICATION: 100X ETCHANT USED: OXALIC ACID

GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

MATERIAL IS OF USA MELT AND MANUFACTURE.

ASTM A262 PRACTICE E BEND ANGLE IS 180 DEGREES.

THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT.

T1 SENSITIZATION HEAT TREATMENT WAS PERFORMED ON LOW CARBON AND STABILIZED GRADES. T1: HEATING OF A FLAT NON-WELDED TEST PIECE AT 700C +/- 10C (1292F +/- 18F) FOR 30 MINUTES FOLLOWED BY WATER COOLING.

ATI-FRP DEFINES THE GRAIN ORIENTATION NOMENCLATURE AS LONGITUDINAL (L) IS THE LENGTH, LONG TRANSVERSE (LT) IS THE WIDTH, AND SHORT TRANSVERSE (ST) IS THE THICKNESS OR GAUGE.

10/02/18 09:29:47

CONSIGNEE - Please Note - This commitment was turned over to carrier in final destination, being properly loaded, at which time our responsibility for loss or damage in shipment ceases. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

WARNING
Safety Data Sheets for this product are available on our website, www.ATIflat.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

This above is a true copy of data on file. The material and test results conform to the contract and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgement.

Horacio Delacruz
Sr. Manager Quality, Corporate Quality Assurance



United Performance Metals

Paul Isaacs
Quality Associate

Customer Name: TW Metals - NY
Customer PO: D 12019263
UPM Sales Order: 713132
Date: 25/03/2019
Description/Form: STAINLESS 304L - SHEET
Heat Number: 855874 Ingot: AAC38608-A

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N: TS040481204A
Packing List Number: 103665-1
Quantity: 66 lb. 1 pc.

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL 6165-8-417

CUST. ORD. NO. & DATE	CUST. CODE	FINISHING LOCATION	SHEPPER NO.	PRODUCT CODE	WILL ORDER NUMBER	DATE SHIPPED
CIN-31509-P09 FORMS DISTRIBUTION SOLD TO →	06/29/18 MG BILL L192513	110977 VANDERGRIFT, PA REPEAT ORDER 82037-4 PRIME SEC. DSO DSO 10	580971 GOVT CONTRACT	13020102060000 MATERIAL 1124 VANDERGRIFT	30-068-568 SHIPPING LOCATION PA	10/02/18 MOUSE 664075
SOLD TO UNITED PERFORMANCE METALS INC 3475 SYMMES ROAD HAMILTON OH 45015			SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015			

GRADE
"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE
CARRIER - GROSS, RONALD, INC.

ATI FLAT ROLLED PRODUCTS HAS COMPLIED WITH ALL PRODUCER REQUIREMENTS OF AS6279.

MATERIAL WAS SOLUTION ANNEALED AT 1900F (1038C) MINIMUM FOR A TIME COMMENSURATE WITH THICKNESS AND RAPIDLY COOLED WITH AIR AND WATER.

ATI FLAT ROLLED PRODUCTS DOES NOT USE MERCURY IN THE TESTING OR PRODUCTION OF ITS PRODUCTS.

NO WELDS/WELD REPAIRS PERFORMED.

THE HARDNESS CONVERSION WAS PERFORMED USING EQUATIONS GIVEN IN ASTM E140 DEVELOPED FROM DATA IN TABLES 1, 2, 3, 5, AND 6. THE PARTICULAR EQUATION USED WAS BASED ON MATERIAL TYPE AND MEASURED HARDNESS SCALE. PER ASTM E140, THE CONVERSION VALUES ARE ONLY APPROXIMATE AND MAY BE INACCURATE FOR SPECIFIC APPLICATION.

EN 10204:2005 - ATI FLAT ROLLED PRODUCTS IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 2014/68/EU.

WESTMORELAND MECHANICAL TESTING & RESEARCH, YOUNGSTOWN, PA (T7869) IS A GEAE S400 AND ISO/IEC 17025 APPROVED FACILITY.

THIS CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 27 DATED 02/01/2018. FOR THE TESTING SPECIFICATION USED IN THE ANALYSIS OF THE MATERIAL, PLEASE SEE THE SCOPE OF APPROVAL FOR NADCAP AND ISO/IEC 17025 FOR THE LABORATORIES. THE SCOPE OF THE APPROVALS CAN BE FOUND AT WWW.ATIMETALS.COM.

PAGE 03 - CONTINUED ON PAGE 04

10/02/18 09:29:47

CONSIGNEE - Please Note: The consignee has agreed to accept the material in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceases. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, turn a NO description made by transportation agent on waybill before signing.

WARNING
Safety Data Sheets for this product are available on our website, www.ATIMETALS.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be undertaken prior to working with the product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the test contract and specification(s) as set forth in ATI Flat Rolled Products Order Acknowledgment.

Horton Delaney
Sr. Manager Quality, Corporate Quality Assurance



United Performance Metals

Paul Isaacs
Paul Isaacs
Quality Associate

Customer Name: TW Metals - NY
Customer PO: D 12019263
UPM Sales Order: 713132
Date: 25/03/2019
Description/Form: STAINLESS 304L - SHEET
Heat Number: 855874 Ingot: AAC38608-A

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N: TS040481204A
Packing List Number: 103665-1
Quantity: 66 lb. 1 pc.

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL 6163-6-417

CUST. ORD. NO. & DATE	CUST. CODE	FINISHING LOCATION	SHIPPER NO.	PRODUCT CODE	MTL ORDER NUMBER	DATE SHIPPED
CIN-31509-P09 FORMS DESTRUCTION SOLD TO UNITED PERFORMANCE METALS INC 3475 SYMMES ROAD HAMILTON OH 45015	06/29/18 110977 MC BILL L192513	VANDERGRIET, PA REPEAT CROSS 82037-4 PRIME SEC. DSO 10	580971 GOVT CONTRACT	13020102060000 MATL 1124 VANDERGRIET SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015	30-068-568 SHIPPING LOCATION PA	10/02/18 INVOICE 664075

GRADE
"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE
CARRIER - GROSS, RONALD, INC.

ATI FLAT ROLLED PRODUCTS WORKS TO THE ROLLS ROYCE SABRE QUALITY MANAGEMENT SYSTEM REQUIREMENTS.

QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 2014/68/EU, ANNEX I, 4.3 BY TUV SUD, INDUSTRIE SERVICE GMBH, (NOTIFIED BODY 0036).

ATI FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES
FOR TESTING LOCATIONS TC, BN, & LO:
C, S BY COMBUSTION/INFRARED
N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
MN, P, SI, CR, NI, MO, CU, CS, CO, V BY WDXRF
B BY OES
AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
PB, BI, AG BY GFAA

MATERIAL TESTED AT ATI FLAT ROLLED PRODUCTS GEAE S400 APPROVED FACILITIES (T1225 & T9317):
NATRONA HEIGHTS, PA; BRACKENRIDGE, PA AND NEW BEDFORD, MA.

ATI FLAT ROLLED PRODUCTS HOLDS SEVERAL QUALITY AND LABORATORY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, AD 2000-MERKBLATT WO, EU PRESSURE EQUIPMENT DIRECTIVE 2014/68/EU, NADCAP, ISO/EIC 17025, GEAE S400 (T1225 & T9317), GEAE S-1000. REFER TO WWW.ATIMETALS.COM TO ACCESS THE CURRENT ATI FP QUALITY CERTIFICATIONS.

MATERIAL MEETS THE UNS DESIGNATIONS OF UNS S30200, UNS 30400, & UNS S30403.

MATERIAL MEETS THE REQUIREMENTS OF NACE MR0175/ISO 15156-3:2015 AND NACE MR0103/ISO 17495-1:2016, WHERE APPLICABLE TO A STEEL PRODUCER.

PAGE 04 - CONTINUED ON PAGE 05

10/02/18 09:29:47

CONSIGNEE-Please Note-This consignment was turned over to carrier in best class condition, being correctly labeled, all which give our responsibility for loss or damage in transit. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on receipt before signing.

WARNING
Safety Data Sheets for this product are available on our website, www.atimetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased should be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the contract and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgment.

Horan DeFran
Horan DeFran -
Sr. Manager Quality, Corporate Quality Assurance



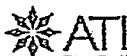
United Performance Metals

Paul Isaac
Paul Isaac
Quality Associate

Customer Name: TW Metals - NY
Customer PO: D 12019263
UPM Sales Order: 713132
Date: 25/03/2019
Description/Form: STAINLESS 304L - SHEET
Heat Number: 855874 Ingot: AAC38608-A

Width: 48.0000 Length: 120.0000
Size: .0400
Customer P/N: TS040481204A
Packing List Number: 103665-1
Quantity: 66 Lb. 1 pc.

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL 6163-B-417

CUST. ORD. NO. & DATE	CUST. CODE	FINISHING LOCATION	SHIPPER NO.	PRODUCT CODE	BILL ORDER NUMBER	DATE SHIPPED
CIN-31509-P09 06/29/18 MG BILL L192513	110977	VANDERGRIFF, PA	580971	13020102060000	30-068-568	10/02/18
SOLD TO UNITED PERFORMANCE METALS INC 3475 SYMMES ROAD HAMILTON OH 45015		SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015				

GRADE
"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE
CARRIER - GROSS, RONALD, INC.

ATI FLAT ROLLED PRODUCTS HAS NO CONTROL OVER CUSTOMER PROCESSING OF MATERIAL; INCLUDING, BUT NOT LIMITED TO; BUFFING OR ELECTROPOLISHING MATERIAL WITH A 2B OR OTHER FINISH, AND DOES NOT REPRESENT OR GUARANTY THAT THE MATERIAL IS SUITABLE FOR ANY PARTICULAR PROCESS OR USE OF CUSTOMER.

EN 10204:2005 3.1 CERTIFICATE.

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

BN = ATI-FLAT ROLLED PRODUCTS; 100 RIVER ROAD; BRACKENRIDGE, PA 15014
TC = ATI-FLAT ROLLED PRODUCTS; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065

<<<<<<< FOR ACCESS TO ONLINE CERTIFICATES OF TEST >>>>>>>
<<<<<<< REGISTER AT MYATI.ATIMETALS.COM >>>>>>>

UPMCC
Reviewed/Approved by QC
Reviewed Specified on 10/2
All
Checked by: *[Signature]*
Pages: 5 Date: 10/02/2018

PAGE 05 - FINAL PAGE.

10/02/18 09:29:47

CONDITIONS-Please Note-This commitment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

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The above is a true copy of data on file. The material and test results conform to the specification and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgement.

[Signature]
Karen DeForest
Sr. Manager Quality, Corporate Quality Assurance



2/25/2019

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042689



Supplier: GFI001-VC
ABB Installation Products Ltd.
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: PO042689
PO Date: 2/22/19
Due Date: 4/12/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: COD
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191198	D3602-1P			Angle As Per Dwg D3602 Rev. B	Firmed	-	4/12/19	30 pcs	0 pcs	30 pcs	49.00	\$2,100.00
Grand Total:													\$2,100.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS



Plex 2/25/19 1:25 PM dart.lavoie.chantal

APPROVED

By Pedro Mendez at 4:33 pm, Feb 25, 2019